

1984-1987 Buick "G" body Digital Dash Cluster Repair Information

This digital dash cluster has been repaired and fully tested for operation and functionality.

The following procedures have been applied to this dash:	IBBE I babas
☐ Filament resistors re-seated and re-soldered	
□ DC-DC power supply/converter replaced	
□ Reset/KM/MPH switch replaced	
□ Controller Microprocessor replaced (upgraded to 199MPH)	
☐ TRIP ODOMETER VFD module replaced due to physical damage	
☐ MPH/KPH VFD odule replaced due to physical damage	02.0
☐ FUEL VFD module replaced due to damage	1929 - THUR DODMETER (-)
□ VFD Board Assembly replaced	
□ A/D Processor board replaced	
☐ Edge Connector Board assembly replaced	
☐ Header Jumper Wire Assembly replaced	
□ Reset Knob and/or shaft replaced	
□ Other	_
\square You have sent us the complete dash cluster including "Idiot" lights and sub-cluster We don't provide repair service to this item. Our service level involves the digital portion of the dash only.	
$\hfill\Box$ Flex PC Board appears to be damaged. We cannot repair this item.	
☐ Mechanical Odometer is defective. Replacement unit is set to	mi.

 $\hfill\Box$ Dash cluster is damaged beyond repair.

plugs into; it may be improperly seated.

☐ We received this cluster with damage to the following: _____

☐ You have indicated a problem with "TRIP ODOMETER" or "MPH/KPH" memory.

Please check the "CIG/CLK" fuse (20 amp). If this fuse is open, the digital system will not have memory recall. If the fuse is OK, check the connector that the digital cluster