INSTALLATION INSTRUCTIONS

102157 Exhaust Valve Bypass Switch – C6 Corvette Z06

This kit is designed to permit instant manual bypass of the two exhaust valve butterfly valves present in the Z06 muffler, giving the driver full control of maximum exhaust flow. The 102157 is a Plug-And-Play design which should take the average person around 20 minutes to install. (NOTE: Kit is also available **WITHOUT** switch plate, Part Number 102158 intended for those who want to mount the switch in an alternate spot). There are no wires to cut, and no electrical skills are necessary to install this system, which comes with the console cover plate to replace your OEM part. The switch used has a small logo identifying four exhaust ports. When the switch is pressed to the position of the white dot, the exhaust butterfly valves open and remain on manual override until the switch is returned to the normal position.

To Install:

Start at the rear of the car at the battery box located inside on the right rear. Remove the battery box cover to expose the battery. Using a 10mm socket wrench, loosen the battery hold-down bracket and slide the battery to the left to access the right side of the compartment. You will see the Bypass Module located on the right side, secured by a strip of body adhesive. Simply grasp the box and pull it out of the compartment, revealing the two connectors. You will then disconnect the smaller of the two connectors (the one with the single wire) by depressing the lock tab and pulling it out of its mating connector in the module. *See the illustrations below for details.*



Run the harness from the rear forward, tucking the harness under the carpeted panels along the right side to hide the wires. Follow the upper edge of the panels to the corner where the gas shock is located, then behind the shock mount to the carpeting panel behind the passenger seat. Tuck the harness behind this panel, again hiding the wire. Route the harness over to the drivers' side of the console and tuck the harness under the edge of the console, routing the end of the harness up to the section of the console where the plate is located.

Grasp the lower edge of the plate and pull upward, removing the plate from the console. Fish the wire terminals to that location (notice the sound-deadening foam under the plate). *See illustrations below for details.* Once the plate is snapped into place, re-insert the module and slide the battery back to its original place. Tighten the hold-down clamp.

